MET-TECH | Product Data Sheet
EXTRUSION PRESS LINE - 1400 MT - DIA. 152 MM

Description: EXTRUSION PRESS LINE - 1400 MT - DIA. 152 MM
Ref. No.: EXTRUSIONPRL140804 - ON HOLD!
Year: 2003
Brand: BURK
Qty. 1 Second-hand extrusion press line
Mfc.: Burk Force
Type: long stroke ? direct Built
Billet dia.: 152 mm
Billet length: 620 mm
Scope of supply: Billet furnace
Extrusion press Run-out table
Stretcher Puller Die heating oven Aging furnace
Billet furnace Mfc.: Mei Ruey
Heating by Natural gas Built: 2008
Power: 900.000 kcal/h
Billet dia.: 152 mm Log length
Hot shear Mfc.: Mei Ruey
Built: 2008
Extrusion press Mfc.: Burk
Force: 1400 MT Type
Built: 2003 Billet dia.
Max. pressure: 250 bar Main pumps motors
Main pumps: A4VSO125 x 2 pieces A2FO125 x 2 pieces
Control: Omron PLC
Run-out table Mfc.: Mei Ruey Built
Width: 7.5 m Initial table length
Stretcher Force: 40 MT
Puller Mfc.: Mei Ruey
Built: 2008 Type
Tension: 0-110 kg Forward speed

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Return speed: 250 m/sec.
Control: Siemens PLC
Die heating oven Mfc.: Mei Ruey
Built: 2008
Drawer type Electrical heating
Air circulation
Aging furnace Mfc.: BES Co.
Built: 1999 Heating by Natural gas
Power: 380,000 kcal/h Length
Door width: 1.75 m Door height

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