



MET-TECH | Product Data Sheet
SLITTER - 400-1600 MM - 3.2-12.7 MM

Ref. No.: SLITTER200801

Year: 2012

Brand: DONGBU STEEL, PAKER, SIEMENS

Qty. 1 Second-hand strip slitting line

Mfc.: Mechanic

PLC: SIEMENS - Type

Strip width: 406 - 1,600 mm Thickness

Speed: 50 ~ 100 m/min Equipment total weight

Equipment overview

Uncoiler (Double Segment Expansion Type)

Cycloid Drive Motor: AC 7.5 HP x 6P x 1/87 Coil Weight

Strip Width: 750 ~ 1610 mm Thickness

Coil ID: 735 ~ 765 mm / 835 ~ 840 mm Coil OD

Striper (tape) Feeding Motor: 15 HP x 6P Worm Reducer

Roll Press Hydraulics Cylinder: 125 DIA x 450 ST

Table Re-Tract Hydraulics Cylinder: 65 DIA x 240 ST

Pinch Roll & Leveller Pinch Roll Lifter Cylinder: 160 DIA x 100 ST

Leveller Lifter Cylinder: 80 DIA x 100 ST Driving DC Motor

Up-Cut Shear Cut Actuation Cylinder: 280 DIA x 325 ST

Clamp Cylinder: 80 DIA x 180 ST Pass Line Cylinder

Pinch Roll Driving AC Motor: 3HP x 6P

Actuator Cylinder: 125 DIA x 200 ST Roll Lifter Cylinder

Slitter Driving DC Motor: 300 HP, 850/1700 RPM

Knife - ID 380 x OD 600 x 40 T Moving up and down AC Motor: 2 HP x 4P

Moving left and right AC Motor: 5 HP x 4P

Recoiler Driving DC Motor: 250 HP, 400/1200 RPM

Drum Expand Hydraulics Cylinder: 420 DIA x 280 DIA x 75 ST

Striper Actuator Cylinder: 125 DIA x 1200 ST

Roll Support Hydraulics Cylinder: 180 DIA x 1100 ST

Separator Strip Width: Max. 1610 mm Thickness

ARM Actuator Air Cylinder: 400 DIA x 440 ST

Roll Hydraulics Cylinder: 100 DIA x 170 ST Snubber Cylinder